

Date: Wednesday, 20/05/2009 9:58:16 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 48075	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251229
<b>This Issue</b> : 20/05/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 43103	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 27/05/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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*AS*

**Comment:** PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-229 with Dart IPP D212-725-1-229"

Send a copy of this IPP

MAY 25 2009

*C207/05/20 ①*

2.0	D2127251229	skin
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*AS*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-229	skin	<u>45398.1.72</u>

Attach serviceable tags

*[Signature]*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-229 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48075

Part Number: D2127251229

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



u/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27/09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CX 09/05/26

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.70**

Discrepancy:

Fabricate D212-725-1-233, Stiffener Angle for Dart Aerospace.

Resolution:

D212-725-1-233, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81. Material 2024-T3511 0.130, Batch No.2978.

**1.70** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.71**

Discrepancy:

Fabricate D212-725-1-929, Throttle Rod Housing Assembly for Dart Aerospace.

Resolution:

D212-725-1-929, fabricated IAW D212-725-1 Dwg. Pg. 49. Material used, 301 1/4 .040, Batch No. 1545. 304 SS A269 1/12 X.035 TUBE Batch no 2828 and P/N204-060-767-001 LT09-003329.

**1.71** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.72**

Discrepancy:

Fabricate D212-725-1-229, skin for Dart Aerospace.

Resolution:

D212-725-1-229, fabricated Skin IAW D212-725-1 Dwg. Pg 82. Material 2024T3 0.040, Batch No. 0921.

**1.72** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*